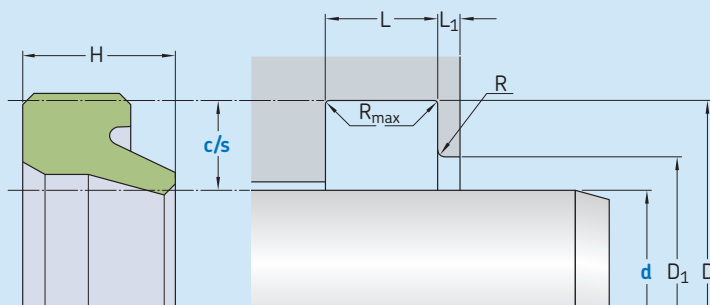


# A02-I



Ordering dimensions in **blue**

Surface roughness	$R_{tmax}$	$R_a$
<b>Sliding surface</b>	$\leq 2,5 \mu m$	$0,1-0,5 \mu m$
<b>Bottom of groove</b>	$\leq 6,3 \mu m$	$\leq 1,6 \mu m$
<b>Groove face</b>	$\leq 15 \mu m$	$\leq 3 \mu m$

Bearing area: 50–95% and a cutting depth of  $0,5 R_z$  based on  $C_{ref} = 0\%$

### Standard dimensions

d	f8	c/s	D	D <sub>1</sub>	L	L <sub>1</sub>	R <sub>max</sub>	R	H
over	incl.		H11	H11	+ 0,2				
mm									
<b>5</b>	<b>28</b>	3	d + 6	d + 2,5	4	$\geq 2$	0,4	$\leq 0,43$	5,3
<b>28</b>	<b>56</b>	4	d + 8	d + 3	5	$\geq 2$	0,4	$\leq 0,43$	7
<b>56</b>	<b>110</b>	5	d + 10	d + 3	6	$\geq 2$	0,4	$\leq 0,43$	8
<b>110</b>		7,5	d + 15	d + 4	8,5	$\geq 2$	0,4	$\leq 0,4$	11

### Ordering example

Profile  
d x c/s [mm]  
Sealing material

Wiper A02-I  
50 x 4  
ECOPUR



## Operating parameters

Material Seal	Temperature		Speed <sup>1)</sup> max
	from	to	
–	°C		m/s
■ ECOPUR	–30		4
■ H-ECOPUR	–20		5
■ S-ECOPUR	–50		
■ T-ECOPUR	–30	+110	4
■ G-ECOPUR	–30		
■ X-ECOPUR	–20		5
■ XH-ECOPUR	–30		
■ XS-ECOPUR	–30	+100	
■ G-ECOPUR 54D	–20	+200	4
■ SKF Ecorubber-1	–50	+150	
■ SKF Ecorubber-2	–25	+200	
■ SKF Ecorubber-3	–10	+200	
■ SKF Ecorubber-H			
■ SKF Ecoflas			

IMPORTANT NOTE: The stated operating conditions represent general indications. It is recommended not to use all maximum values simultaneously.

<sup>1)</sup> Surface speed limit values are valid only in the presence of a lubrication film.

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