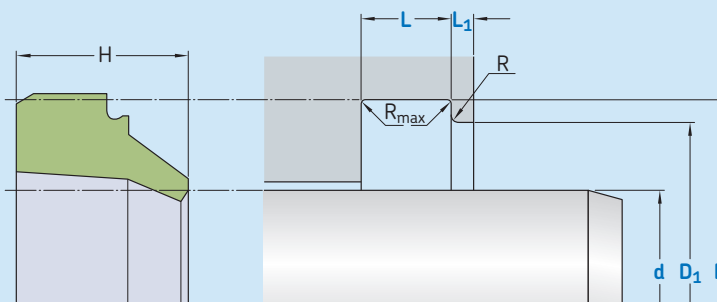


# A04-B



Ordering dimensions in **blue**

Surface roughness	$R_{tmax}$	$R_a$
<b>Sliding surface</b>	$\leq 2,5 \mu\text{m}$	$0,1-0,5 \mu\text{m}$
<b>Bottom of groove</b>	$\leq 6,3 \mu\text{m}$	$\leq 1,6 \mu\text{m}$
<b>Groove face</b>	$\leq 15 \mu\text{m}$	$\leq 3 \mu\text{m}$

Bearing area: 50–95% and a cutting depth of  $0,5 R_z$  based on  $C_{ref} = 0\%$

## Standard dimensions

d	f8	D	$D_1$	L	$L_1$	$R_{max}$	R	H
over	incl.	H11	H11	+ 0,2				
mm								
<b>5</b>	<b>100</b>	d + 8	d + 6	4	1	0,4	$\leq 0,4$	7
<b>100</b>	<b>150</b>	d + 12	d + 9	5,5	1,5	0,4	$\leq 0,4$	10
<b>150</b>	<b>600</b>	d + 15	d + 11	6,5	2	0,4	$\leq 0,4$	13

## Ordering example

Profile  
 $d \times D/D_1 \times L/L_1$  [mm]  
Sealing material

Wiper A04-B  
50 x 58/56 x 4/1  
ECOPUR



## Operating parameters

Material Seal	Temperature		Speed <sup>1)</sup>
	from	to	max
–	°C		m/s
■ ECOPUR	–30		4
■ H-ECOPUR	–20		5
■ S-ECOPUR	–50	+110	4
■ T-ECOPUR	–30		5
■ X-ECOPUR	–20		4
■ XH-ECOPUR	–30		5
■ XS-ECOPUR	–30	+100	4
■ SKF Ecorubber-1	–20	+200	4
■ SKF Ecorubber-2	–50	+150	4
■ SKF Ecorubber-3	–25		4
■ SKF Ecorubber-H	–10	+200	4
■ SKF Ecoflas			4

IMPORTANT NOTE: The stated operating conditions represent general indications. It is recommended not to use all maximum values simultaneously.

<sup>1)</sup> Surface speed limit values are valid only in the presence of a lubrication film.

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