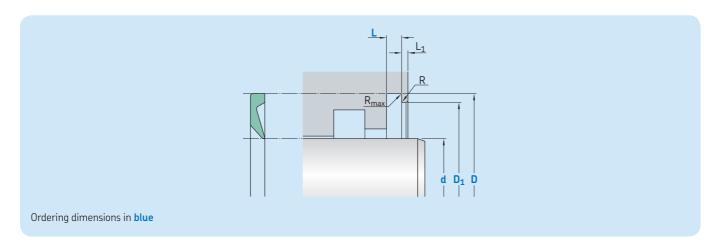
## A13-A



Surface roughness	R <sub>tmax</sub>	R <sub>a</sub>		
Sliding surface	≤ 2.5 µm	0,1–0,5 μm		
Bottom of groove	, ,	, ,		
Groove face	≤ 15 µm	≤ 3 µm		
Bearing area: $50-95\%$ and a cutting depth of $0.5~R_z$ based on $C_{rot} = 0\%$				

Standar d f8 over	rd dimensions	D H9	D <sub>1</sub> + 0,1	L + 0,2	R <sub>max</sub>
mm					
5 50 150	50 150 600	d + 10 d + 15 d + 20	d + 9 d + 14 d + 18,5	2 2,5 3	0,4 0,4 0,4





## A13-A

aterial	Temperature		Speed <sup>1)</sup>
Seal	from	to	max
	°C		m/s
X-ECOPUR	-30		,
XH-ECOPUR	-20	+110	4
XS-ECOPUR	-20		5
SKF Ecotal SKF Ecomid <sup>2)</sup>	-40	+80	4
SKF Ecopaek	-100	+260	5
SKF Ecowear 1000	-200	+90	4

alues simultaneously.

¹) Surface speed limit values are valid only in the presence of a lubrication film.

²¹ D ≤ 260 mm → SKF Ecotal, D > 260 mm → SKF Ecomid.

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