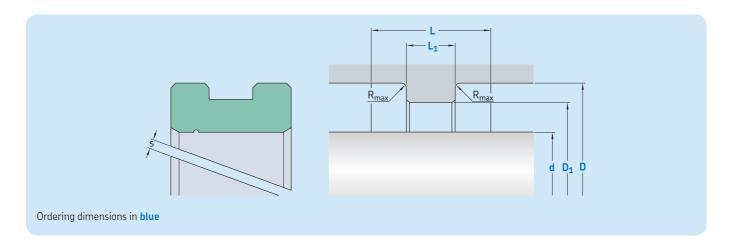
## F08



<b>Sealing material</b> Surface roughness	<b>TPU / Ela</b> R <sub>tmax</sub>	stomers R <sub>a</sub>	<b>PTFE</b> R <sub>tmax</sub>	R <sub>a</sub>
	μm		μm	
Sliding surface Bottom of groove Groove face	≤ 2,5 ≤ 6,3 ≤ 15	0,1–0,5 ≤ 1,6 ≤ 3	≤ 2 ≤ 6,3 ≤ 15	0,05-0,3 ≤ 1,6 ≤ 3
Bearing area: 50–95% and a	cutting depth of	0,5 $R_z$ based on $C_{ref} = 0\%$		

## Standard dimensions

Minimum nominal inside diameter  $d \ge 22$  mm.

Depending on the application, the geometry of the guide element should be adapted to the type of application (please refer to the profile description – Seal housing). Because uncut versions would be pointless for assembly reasons, rotating applications should to be avoided. Standard version with cutting gap s > 0 do not allow a supporting function. For a supporting function a cutting gap of s = 0 and a spiral groove is provided. Cutting gap s  $\rightarrow$  values depend on material and temperature. For detailed information please refer to the profile description.





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Material Guiding	Temperature		Speed <sup>1)</sup>	Specific load <sup>2)</sup>
odianig	from	to	max	
_	°C		m/s	N/mm <sup>2</sup>
SKF Ecoflon 2			4	3,0
SKF Ecoflon 3	-200	+200	5	4,5
SKF Ecoflon 60% Bz.				7,5
■ SKF Ecotal	-50	+100	4	25
■ SKF Ecomid <sup>3)</sup>	-40			
SKF Ecotex		+130		90

 $IMPORTANT\ NOTE: The\ stated\ operating\ conditions\ represent\ general\ indications.\ It\ is\ recommended\ not\ to\ use\ all\ maximum$ IMPORTANT NOTE. The stated operating conditions represent general nucleations, it is recommended values simultaneously.

3) Surface speed limit values are valid only in the presence of a lubrication film.

3) Depending on temperature and allowed compression. Detailed information see profile description.

3) D ≤ 260 mm → SKF Ecotal, D > 260 mm → SKF Ecomid.

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