

# Material Data Sheet PK100-CN

## Polyetheretherketone PK100 - CN (FDA)

#### General

PK100-CN is a brown-beige (natural) high-performance thermoplastic commonly referred to as PEEK. The material has excellent physical and chemical properties to serve a wide range of applications at high temperatures where outstanding mechanical stability and rigidity are necessary. PK100-CN has good tribological characteristics and is recommended for precision parts, where close tolerances are required.

PK100-CN – is approved for the use of applications in contact with foodstuff.

#### Physical properties

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Density:	DIN 53479	g/cm <sup>3</sup>	1,31
Moisture absorption:	23°C / 50% rel. M.	%	0,2
Moisture absorption:	water 23°C	%	0,45
Tensile strength:	DIN 53455	N/mm <sup>2</sup>	115
Elongation at break:	DIN 53455	%	17
Modulus of elasticity:	DIN 53457	N/mm <sup>2</sup>	4300
Ball Hardness H358/3:	DIN 53456	N/mm <sup>2</sup>	190
Coefficient of friction:		μ	< 0,5
Melting temperature:		°C	340
Min. service temperature:		°C	-50
Max. service temperature:		°C	250
Max. service temperature (short periods):		°C	310

### Chemical resistance

Water up to 90°	R	Alcohols	R
HFA, HFB, HFC fluids	R	Ozone (< 80°C)	R
HFD	R	Ozone (>80°C)	S
Mineral oils	R	Air up to 100°	R
Vegetable oils	R	Air up to 150°	R
Fuels	R	·	

Key to chemical resistance: R = resistant S = suitable U = unsuitable

### Main application

Guide rings, bushings, back-up rings, scrapers, housings, high precision parts.

#### **Analysis and Evaluation**

The properties relate to fundamental values of PEEK. Products values mentioned above are corresponding to ASTM or DIN standard and have been tested on standardized plates in the laboratory.

