

# Material Data Sheet P101-WE

## Polyacetal P101 – white (FDA)

#### General

P101-WE is a white (natural) Polyacetal commonly referred to as POM (Polyoxymethylene) or Acetal. The material has excellent physical and chemical properties to serve a wide range of applications. P101-WE is very stable in wet and dry environments and is recommended for precision parts, where close tolerances are required.

Polyacetal P101 – white is approved for the use of applications in contact with foodstuff.

## **Physical properties**

| Density:                  | DIN 53479          | g/cm <sup>3</sup> | 1,41      |
|---------------------------|--------------------|-------------------|-----------|
| Moisture absorption:      | 23°C / 50% rel. M. | %                 | 0,2       |
| Moisture absorption:      | water 23°C         | %                 | 0,85      |
| Tensile strength:         | DIN 53455          | N/mm <sup>2</sup> | 68-70     |
| Elongation at break:      | DIN 53455          | %                 | 35        |
| Modulus of elasticity:    | DIN 53457          | N/mm <sup>2</sup> | 3300      |
| Ball Hardness H358/3:     | DIN 53456          | N/mm <sup>2</sup> | 140       |
| Coefficient of sliding:   |                    | μ                 | < 0,4     |
| Melting temperature:      |                    | °C                | 164 - 167 |
| Min. service temperature: |                    | °C                | -50       |
| Max. service temperature: |                    | °C                | 100       |
|                           |                    |                   |           |

#### Chemical resistance

| Water up to 90°      | R | Alcohols       | R |
|----------------------|---|----------------|---|
| HFA, HFB, HFC fluids | R | Ozone          | U |
| HFD                  | U | Air up to 100° | R |
| Mineral oils         | R | Air up to 150° | U |
| Vegetable oils       | R | ·              |   |
| Fuels                | R |                |   |

Key to chemical resistance: R = resistant S = suitable U = unsuitable

#### Main application

Guide rings, bushings, back-up rings, scrapers, housings, high precision parts.

## **Analysis and Evaluation**

The properties relate to fundamental values of Polyacetal. Products values mentioned above are corresponding to ASTM or DIN standard and have been tested on standardized plates in the laboratory.

