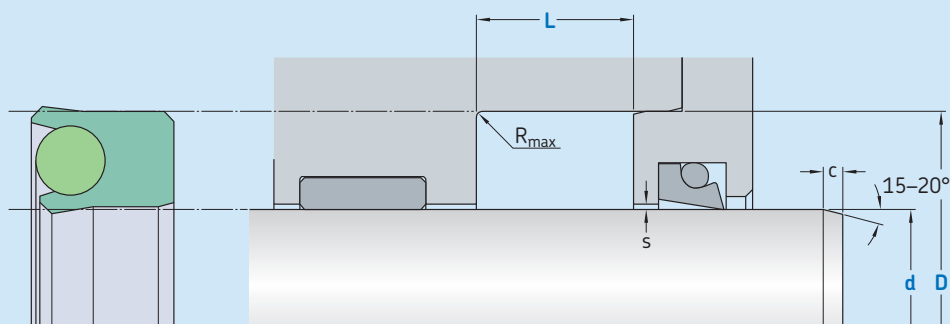


# S03-F



Ordering dimensions in **blue**

Surface roughness	$R_{tmax}$	$R_a$
<b>Sliding surface</b>	$\leq 2 \mu m$	0,05–0,3 $\mu m$
<b>Bottom of groove</b>	$\leq 6,3 \mu m$	$\leq 1,6 \mu m$
<b>Groove face</b>	$\leq 15 \mu m$	$\leq 3 \mu m$

Bearing area: 50–95% and a cutting depth of 0,5  $R_z$  based on  $C_{ref} = 0\%$

Standard dimensions						maximal radial extrusion gap			
d	f8	D	L	$R_{max}$	c	$s^*$			
over	incl.	H10	+ 0,2			20 bar	100 bar	200 bar	400 bar
mm						mm			
<b>5</b>	<b>25</b>	d + 8	6,3	0,4	3,5	0,40	0,20	0,15	0,09
<b>25</b>	<b>50</b>	d + 10	8,0	0,4	4,0	0,45	0,22	0,17	0,10
<b>50</b>	<b>150</b>	d + 15	10,0	0,4	5,0	0,75	0,40	0,33	0,18
<b>150</b>	<b>300</b>	d + 20	14,0	0,4	6,0	0,87	0,48	0,38	0,20
<b>300</b>	<b>500</b>	d + 25	17,0	0,4	8,5	0,87	0,48	0,38	0,20
<b>500</b>	<b>600</b>	d + 30	25,0	0,4	10,0	0,87	0,48	0,38	0,20

\* Extrusion gap values shown above are valid for a temperature of 70 °C, higher temperatures require lower values.

## Ordering example

Profile  
d x D x L [mm]  
Sealing material / Energizer

Rod seal S03-F  
100 x 115 x 10  
SKF Ecoflon 3 / FPM75



## Operating parameters

Material Seal	Energizer	Temperature		Speed <sup>1)</sup>	Pressure <sup>2)</sup>
		from	to	max	max
		°C		m/s	bar (MPa)
SKF Ecoflon 1 SKF Ecoflon 2 SKF Ecoflon 3 SKF Ecoflon 4	MVQ70	-55	+200	1,0	200 (40)
	NBR70	-30	+100		
	FPM75	-20	+200		400 (40)
	EPDM70	-50	+150		
SKF Ecowear 1000	NBR70	-30	+90	0,5	200 (40)
	MVQ70	-55			

IMPORTANT NOTE: The stated operating conditions represent general indications. It is recommended not to use all maximum values simultaneously.

<sup>1)</sup> Surface speed limit values are valid only in the presence of a lubrication film.

<sup>2)</sup> Pressure ratings depend on the size of the extrusion gap.

